

# Work Order ID 101232

\*101232\*

Page 1

Tuesday, May 07, 2013 11:52:22 AM

Item ID: D350-689-031

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Armrest/Control Guard

Start Date: 5/6/2013 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 5/7/2013 Req'd Qty: 1.00

\*1\*

Customer: CU-DAR001

Reference: RMA RA111516 - RETURN

Approvals: Process Plan: *CMF*

Date: *13-5-7*

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9619	B								

100

0.00

\*100\*

QC

Quality Control

Memo

INSPECT RA 1116516 D350-689-031 X 1 B#96602 CHG001

KIT IS MISSING HARDWARE:

AN4-4A X 1

AN4-10A X 1

AN4-17A X 1

AN970-4 X 1

MS2104214 X 2

NAS1149F0432P X 4

DAS  
16  
8-3

13/05/02

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Tuesday, May 07, 2013 11:52:22 AM

Item ID: D350-689-031

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Armrest/Control Guard

Stop \*NS2\*

Start Date: 5/6/2013 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 5/7/2013 Req'd Qty: 1.00

\*1\*

Customer: CU-DAR001

Reference: RMA RA111516

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging	PICK MISSING HARDWARE FROM KIT: AN4-4A X 1 B _____ AN4-10A X 1 B _____ AN4-17A X 1 B _____ AN970-4 X 1 B _____ MS21042L4 X 2 B _____ NAS1149F0432P X 4 B _____								
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

FG010

DAS  
06  
9-89 13/5/18

MC 13-05-17

**Work Order ID 101232****\*101232\***

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Tuesday, May 07, 2013 11:52:22 AM

Item ID: D350-689-031

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Armrest/Control Guard

Stop **\*NS2\***

Start Date: 5/6/2013 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 5/7/2013 Req'd Qty: 1.00

**\*1\***

Customer: CU-DAR001

Reference: RMA RA111516

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

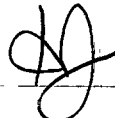
CH6001

QC

Memo

0.00

Quality Control

13/5/21 

# Picklist Print

Tuesday, May 07, 2013 11:52:21 AM

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Work Order ID: 101232  
Parent Item: D350-689-031  
Parent Item Name: Armrest/Control Guard

Start Date: 5/6/2013

Required Date: 5/7/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 12.07.06 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-10A Bolt		Purchased	No				Each	77.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		77							
				122407		23							
				122800		4							
				123525		50							
AN4-17A Bolt		Purchased	No				Each	458.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST357		9							
				121068		8							
				122416		1							
				ST515		49							
				124092		49							
				ST517		400							
				124858		400							
AN4-4A Bolt		Purchased	No				Each	73.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		16							
				114615		6							
				120187		10							
				ST355		57							
				123900		57							

13-5-08

# Picklist Print

Tuesday, May 07, 2013 11:52:21 AM

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Work Order ID: 101232

Parent Item: D350-689-031

Parent Item Name: Armrest/Control Guard

Start Date: 5/6/2013

Required Date: 5/7/2013

Start Qty: 1.00

Required Qty: 1.00

AN970-4

Washer

Purchased

No

Each

388.0000

0

Location

Loc Qty

Loc Code

ST343

11

120644

7

124101

4

st510

377

125098

377

Manufactured

No

Each

0.0000

D350-689-031

Armrest/Control Guard

MS210421-4

Nut

Purchased

No

Each

485.0000

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST518

435

124231

435

Purchased

No

Each

1,590.0000

NAS1149F0432P

Washer

Location

Loc Qty

Loc Code

ST295

1590

122151

2

123522

4

123900

32

124580

252

124859

300

125268

1000

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Shop Packet Print

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# **RA 111516 D350-689-011**

## **B95812**

Received @ Dart May 1<sup>st</sup>, 2013  
Inspected @ Dart May 2<sup>nd</sup>, 2013

Customer: EUROTEC CANADA  
Customer Contact: HOSS GOLANBARI  
Shipped from: DUNDAS ON, CANADA

### **Instructions for RA 111516 D350-689-011 B95812 CHG006**

- D350-689-011 B95812 is complete
  - D350-689-031 B96602 CHG001 is missing parts
    - AN4-4A M123900 qty x 1
    - AN4-10A M122407 qty x1
    - AN4-17A M124092 qty x1
    - AN970-4 M124101 qty x1
    - MS21042L4 M123900 qty x2
    - NAS1149F0432P M123900 qty x4
  - D350-689-013 B92864 CHG005 is complete
- All kits need new Batch #'s, new labels and new paper works
- All kits are at the current CHG #'s

**Time Estimate** = 3 HOURS

**Departments Required:** Stores & Quality Control

**Pictures Attached** = NO

**QTY INSPECTED** = x1 D350-689-011

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**

# REFERENCE ONLY

## PARTS LIST:

QTY -011	QTY -013	QTY -021	QTY -023	QTY -031	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
X							D350-689-011	DUAL HIGH BACK SEAT INSTL, LH
1	X						D350-689-013	FLOOR PROVISIONS KIT
		X					D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH (REF DSI 9419)
		1	X				D350-689-023	ENERGY ATTENUATING FLOOR PROVISION KIT (REF DSI 9419)
				X			D350-689-031	ARMREST/CONTROL GUARD KIT
1					X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1				X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY (REF DSI 9419)
							D3021-043	TUBE ASSEMBLY
							D4666-041	ARMREST ASSEMBLY
							D4671-1	ARMREST CUSHION
				1			AN4-4A	BOLT
				1			AN4-10A	BOLT
				1			AN4-17A	BOLT
				1			AN970-4	WASHER
				2			MS21042L4	NUT
				4			NAS1149F0432P	WASHER

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 12.07.11  
CERT. NO.: SH02-33  
ISSUE NO.: 1

DESIGN	AJS	<b>DART AEROSPACE LTD</b> <b>HAWKESBURY, ONTARIO, CANADA</b>	
DRAWN	AJS		
CHECKED	<i>qp</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9619	SHEET 2 OF 5
APPROVED	<del>##</del>	TITLE	SCALE
DE APPR.	<del>##</del>	ARMREST/CONTROL GUARD KIT	NTS
DATE	12.07.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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